



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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RBT18902
Job Sheet 204219



Part No: RBT18902

Job Qty: 4 pcs *1 MLC*

Part Name: Notar Fan Bearing Regreasing Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/5/19

Job Tracking No:

Due Date: 12/18/19

Created By: Marie Lajeunesse

Type: **SOLD**

Description:

Note: DWG RBT18902 Rev.C IPP Rev. A 18.12.03 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	12/18/19		0.00	0.33	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
110	QC 5	2 pcs	12/18/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	2 pcs	12/18/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		

GP 19-12-11.

DEC 11 2019 **DAS**
40
9-89

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Container No: S239583



Part: RBT18902

Job No: 204219

Serial No/Batch: S239583

Revision: C

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA

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Date: 12/11/19

				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	28
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - FG	2 pcs	12/18/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

DEC 17 2019

Part Op 100 - Small Fab - Assemble as per drawing. See note 1 and 2.
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 130 - Identify as per dwg & Stock Location:
 140 - QC21- Final Inspection - Work Order Release

Job BOM

013410

Part / Item	Component Name	Quantity	Operation	Container
90272A261	Pan Head Screw 10-24X4.0"-Zinc Plated 69	2 Ea (1 ea)	100-Small Fab - 1	221179
90866A011	Wing Nut 10-24 Zinc Plated 55	2 Ea (1 ea)	100-Small Fab - 1	221143
92141A011	18-8 Stainless Steel Washer #10 Screw Size, 0.203" ID, 0.438" OD 52	4 Ea (2 ea)	100-Small Fab - 1	221149
RB072610-H-00-43	ZERK FITTING 146	4 Ea (2 ea)	100-Small Fab - 1	148690
RBT18902-A	Plate A 146A	2 pcs (1 ea)	100-Small Fab - 1	236224
RBT18902-B	Plate B 146A	2 pcs (1 ea)	100-Small Fab - 1	227499
RBT18902-G-1	Rubber Gasket	1 pcs (2 ea)	100-Small Fab - 1	237670
RBT18902-G-2	Rubber Gasket	2 pcs (2 ea)	100-Small Fab - 1	237676
RBT18902-G-3	Rubber Gasket	2 pcs (2 ea)	100-Small Fab - 1	237682

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	90272A261	2	8	0
	90866A011	2	98	0
	92141A011	4	96	0
	RB072610-H-00-43	4	6	0
	RBT18902-A	2	4	0
	RBT18902-B	2	4	0
	RBT18902-G-1	4	1	0
	RBT18902-G-2	4	2	0
	RBT18902-G-3	4	2	0
Part Specifications				
Specifications could not be found.				

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D TITLEBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE B, ADDED NOTE 3 PG. 1.	1/21/10	RJC	RW
B	ADDED B/O ON BOM FOR G-1, G-2, G-3 PER R.W.	5/27/10	RJC	RW
C	CH'D A & B #3.00 TO REF. DIM WITH TOLERANCE PER G.E.	12/5/11	RJC	GE

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 204219 MWS

19-12-05

NOTES:

1. GASKETS MUST BE PUSHED ALL THE WAY INTO GROOVES.
2. USED ON BEARING #500N5364 AND #500N7120.
3. SCREW CAN BE PUT IN FROM EITHER DIRECTION.

ASSY QTY	QTY	B/D	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			A	1	PLATE	6061	Ø3 x 9/16	2
			B	1	PLATE	6061	Ø3 x 9/16	3
		B/D	G-1	2	GASKET		Ø.870 O.D. x Ø.580 I.D. x .125 THICK, (GASKET SPECIALTIES)	4
		B/D	G-2	2	GASKET		Ø1.640 O.D. x Ø1.180 I.D. x .125 THICK, (GASKET SPECIALTIES)	4
		B/D	G-3	2	GASKET		Ø2.280 O.D. x Ø1.980 I.D. x .125 THICK, (GASKET SPECIALTIES)	4
		B/D		1	SCREW		10-24 UNC x 4	1
		B/D		1	WING NUT		10-24 UNC	1
		B/D		2	WASHER		#10	1
		B/D		2	GREASE FITTING		#MS15002-1 OR EQUIV.	1

RED BARN MACHINE	
TITLE REGREASING TOOL - NOTAR	
DWG NO. RBT18902	REV C
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 12-31-03
SHEET 1 of 4	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					